# Low Power Digital Temperature Sensor with Thermal Watchdog

#### **GENERAL DESCRIPTION**

The SGM459 is an industry standard digital temperature sensor which integrates sigma-delta analog-to-digital converter (ADC) and I<sup>2</sup>C interface. This device is accurate to ±1.2°C in the range of -55°C to +125°C. The SGM459 offers 12-bit digital temperature readings.

The power supply voltage of the device is from 2.7V to 5.5V. I<sup>2</sup>C interface is used to communicate with SGM459 devices and it operates up to 400kHz. There are three address pins of the devices to support eight SGM459 at most on the same I<sup>2</sup>C bus. There is an with appropriative over-temperature output programmable limit and hysteresis on SGM459. The programmable fault tolerance of the output can define the number of consecutive error conditions that must occur before OS is activated. The wide temperature, wide power supply range and I<sup>2</sup>C interface make the SGM459 ideal for plenty of applications in which thermal management is critical for performance, such as wireless base stations, notebook computers, personal computers, etc.

The SGM459 is available in a Green TDFN-2×2-8AL package and operates over an ambient temperature range of -55°C to +125°C.

# FEATURES

Power Supply Voltage Range: 2.7V to 5.5V

**SGM459** 

- Temperature Accuracy:
  - -55°C to +125°C: ±1.2°C (MAX)
- Low Quiescent Current: 49µA (TYP)
- Shutdown Mode Current: 0.4µA (TYP)
- Without External Components
- Minimize Power Consumption through Shutdown Mode
- Support Eight SGM459 Devices in One Serial Bus
- Support 1.8V I<sup>2</sup>C Bus Voltage at 3.3V Power Supply
- Power-Up Defaults Can be Operated Stand-Alone as Thermostat
- Available in a Green TDFN-2×2-8AL Package

#### **APPLICATIONS**

Thermal Management in Computing System Telecom Infrastructure Equipment Environmental Monitoring

#### TYPICAL APPLICATION

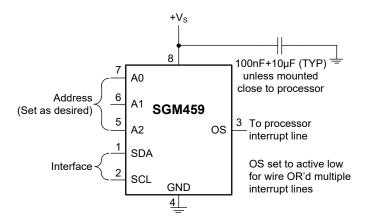


Figure 1. Typical Application Circuit

#### PACKAGE/ORDERING INFORMATION

MODEL	PACKAGE DESCRIPTION	SPECIFIED TEMPERATURE RANGE	ORDERING NUMBER	PACKAGE MARKING	PACKING OPTION	PIN1 QUADRANT
SGM459	TDFN-2×2-8AL	-55°C to +125°C	SGM459TTDE8G/TR	459 XXXX	Tape and Reel, 3000	Q1
36101439	TDFN-2×2-8AL	-55°C to +125°C	SGM459TTDE8DG/TR	459 XXXX	Tape and Reel, 3000	Q2

#### MARKING INFORMATION

NOTE: XXXX = Date Code and Trace Code.

X	X X X	
		Trace Code
L		Date Code - Year

Green (RoHS & HSF): SG Micro Corp defines "Green" to mean Pb-Free (RoHS compatible) and free of halogen substances. If you have additional comments or questions, please contact your SGMICRO representative directly.

#### **ABSOLUTE MAXIMUM RATINGS**

Supply Voltage Pin (+V <sub>S</sub> )	0.3V to 6V
Voltage at A0, A1 and A2 Pins	0.3V to (+V <sub>S</sub> + 0.3V)
Voltage at OS, SCL and SDA Pins	0.3V to 6V
Input Current at Any Pin (1)	5mA
Package Input Current	20mA
OS Output Sink Current	10mA
OS Output Voltage	6V
Package Thermal Resistance	
TDFN-2×2-8AL, θ <sub>JA</sub>	106°C/W
Junction Temperature	+150°C
Storage Temperature Range	65°C to +150°C
Lead Temperature (Soldering, 10s)	+260°C
ESD Susceptibility	
HBM	4000V
CDM	1000V

#### NOTE:

1. If the input voltage of any pin  $(V_{IN})$  is higher than the supply voltage  $(V_{IN} < GND \text{ or } V_{IN} > +V_S)$ , the maximum current of this pin should be 5mA. The number of pins with current safely exceeding the power supplies is limited to four since the maximum input rating current is 20mA.

#### RECOMMENDED OPERATING CONDITIONS

Supply Voltage Range (+V <sub>S</sub> )	2.7V to 5.5V
Operating Temperature Range5	5°C to +125°C

#### **OVERSTRESS CAUTION**

Stresses beyond those listed in Absolute Maximum Ratings may cause permanent damage to the device. Exposure to absolute maximum rating conditions for extended periods may affect reliability. Functional operation of the device at any conditions beyond those indicated in the Recommended Operating Conditions section is not implied.

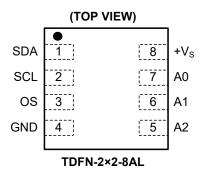
#### **ESD SENSITIVITY CAUTION**

This integrated circuit can be damaged by ESD if you don't pay attention to ESD protection. SGMICRO recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage. ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

#### **DISCLAIMER**

SG Micro Corp reserves the right to make any change in circuit design, or specifications without prior notice.

# **PIN CONFIGURATION**



# **PIN DESCRIPTION**

PIN	NAME	FUNCTION	
1	SDA	Data Input/Output Pin. Open-drain output. From controller, tied to a pull-up resistor or current source.	
2	SCL	Clock Input Pin. From controller, tied to a pull-up resistor or current source.	
3	os	Over-Temperature Shutdown Output. Open-drain output. Pull-up resistor, controller interrupt line.	
4	GND	Ground.	
5	A2		
6	A1	Address Selecting Pin. Connect it to VCC to set high, and connect it to GND to set low.	
7	A0		
8	+V <sub>S</sub>	2.7V to 5.5V Power Supply Pin. Connect a 0.1μF bypass capacitor and a 10μF bulk capacitor near +V <sub>s</sub> .	

#### **ELECTRICAL CHARACTERISTICS**

(+V<sub>S</sub> = 3.3V,  $T_A = T_J = -55$ °C to +125°C, typical values are at  $T_A = T_J = +25$ °C, unless otherwise noted.)

PARAMETER	SYMBOL	CONDITIONS	MIN	TYP	MAX	UNITS	
Temperature-to-Digital Converter (	Characteris	tics	1				
Temperature Accuracy	T <sub>ACC</sub>		-1.2	±0.2	1.2	°C	
Power Supply Sensitivity				0.02	0.08	°C/V	
Temperature Resolution				12		Bits	
Temperature Conversion Time (1)	t <sub>CON</sub>		90	100	110	ms	
		I <sup>2</sup> C inactive, +V <sub>S</sub> = 2.7V		46	65		
Quiagant Current	I <sub>DD</sub>	$I^2C$ inactive, $+V_S = 3.3V$		49	70		
Quiescent Current	טטי	$I^2C$ inactive, $+V_S = 5.5V$		64	85	μΑ	
		Shutdown mode, +V <sub>S</sub> = 5.5V		0.4	3		
OS Output Saturation Voltage		I <sub>OUT</sub> = 3mA		0.06	0.3	V	
OS Delay (2)			1		6	Conversion	
Tos Default Temperature				80		°C	
T <sub>HYST</sub> Default Temperature				75		°C	
Digital DC Characteristics			<u>.                                    </u>				
CCL CDA High Lavel Invest Voltage	V	+V <sub>S</sub> = 5.5V	1.7			\/	
SCL SDA High-Level Input Voltage	$V_{IH\_S}$	+V <sub>S</sub> = 3.6V	1.4			V	
SCL SDA Low-Level Input Voltage	$V_{IL_{\_}S}$	+V <sub>S</sub> = 2.7V			0.6	V	
A0 A1 A2 High-Level Input Voltage	$V_{IH\_A}$	+V <sub>S</sub> = 5.5V	0.6 × (+V <sub>S</sub> )			V	
A0 A1 A2 Low-Level Input Voltage	$V_{IL\_A}$	+V <sub>S</sub> = 2.7V			0.4 × (+V <sub>S</sub> )	V	
High-Level Input Current	I <sub>IH</sub>	+V <sub>S</sub> = 5.5V		0.01	1	μΑ	
All Digital Inputs	C <sub>IN</sub>			5		pF	
SDA High-Level Output Current	I <sub>OH</sub>	V <sub>OH</sub> = 5V		0.01	1	μΑ	
SDA Low-Level Output Voltage	V <sub>OL</sub>	I <sub>OL</sub> = 3mA		0.06	0.3	V	
I <sup>2</sup> C Digital Switching Characteristic	cs		<u>.                                    </u>				
SCL Clock Period	t <sub>CLK</sub>	$T_A = T_J = +25^{\circ}C$	2.5			μs	
Data in Set-Up Time to SCL High	t <sub>HIGH</sub>	$T_A = T_J = +25^{\circ}C$	100			ns	
Data Out Stable after SCL Low	t <sub>LOW</sub>	T <sub>A</sub> = T <sub>J</sub> = +25°C	0			ns	
SDA Low Set-Up Time to SCL Low (Start Condition)	t <sub>SUSTA</sub>	$T_A = T_J = +25^{\circ}C$	100			ns	
SDA High Hold Time after SCL High (Stop Condition)	t <sub>HDSTO</sub>	$T_A = T_J = +25$ °C	100			ns	
SDA Time Low for Reset of Serial Interface <sup>(3)</sup>	t <sub>TIMEOUT</sub>	$T_A = T_J = +25$ °C	20		30	ms	

#### NOTES:

- 1. The frequency of updating temperature data is indicated by providing a conversion time specification. The SGM459 can read temperature at any time for the last temperature conversion result.
- 2. Before OS is configured, OS delay can be up to 6 "over-limit" conversions by user programming to reduce false tripping under noisy environments.
- 3. When the holding time for SDA line low exceeds  $t_{\text{TIMEOUT}}$ , the SGM459 will reset SDA to the IDLE state (SDA = high) of the serial bus communication.

# I<sup>2</sup>C DIGITAL SWITCHING CHARACTERISTICS

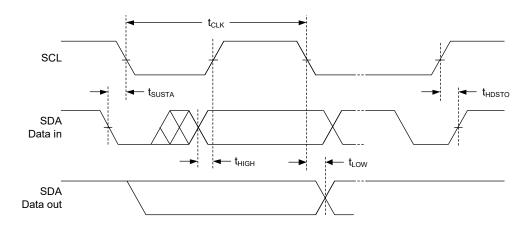
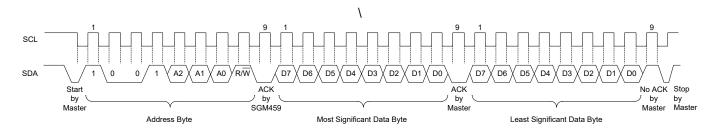
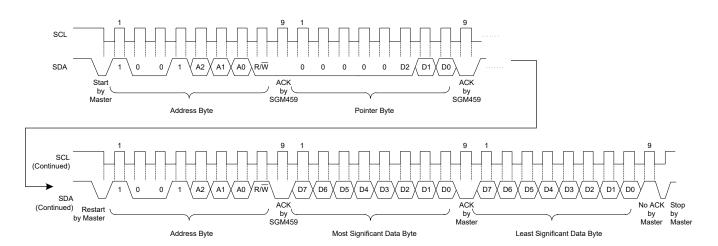


Figure 2. Timing Diagram



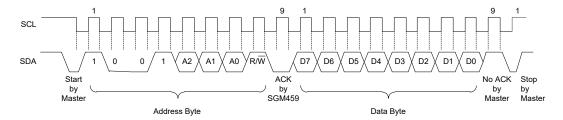
(a) 2-Byte Read from Preset Pointer Location Such as Temperature,  $T_{OS}$  and  $T_{HYST}$ 



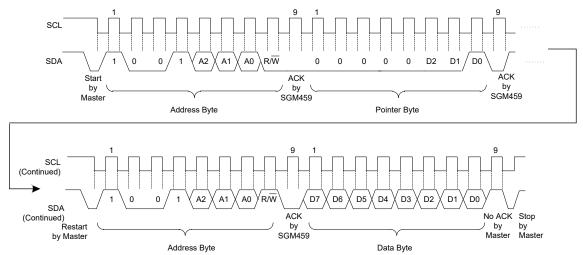
(b) Pointer Set Followed by Immediate Read for 2-Byte Register Such as Temperature, Tos and Thyst

Figure 3. I<sup>2</sup>C Timing Diagram

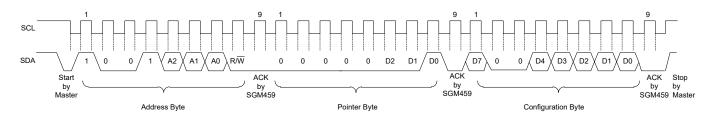
# I<sup>2</sup>C DIGITAL SWITCHING CHARACTERISTICS (continued)



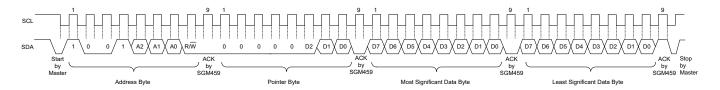
#### (a) 1-Byte Read from Configuration Register with Preset Pointer



(b) Pointer Set Followed by Immediate Read from Configuration Register



#### (c) Write to Configuration Register



(d) Write to Tos and Thyst

Figure 4. I<sup>2</sup>C Timing Diagram (continued)



# **FUNCTIONAL BLOCK DIAGRAM**

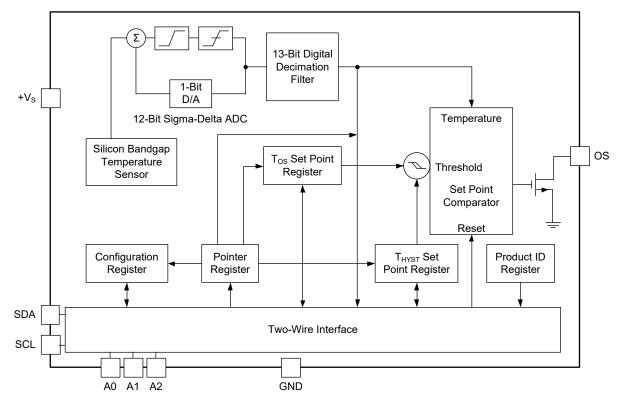


Figure 5. Block Diagram

#### **DETAILED DESCRIPTION**

#### **General Operation**

The SGM459 digital temperature sensor integrates a bandgap temperature sensor and a 12-bit sigmadelta ADC. The temperature register of the device is accessible at any time through SCL and SDA lines. Reading temperature data has no effect on the conversion in progress. The SGM459 also contains a digital comparator that can compare the converted temperature data selected by users, as well as  $T_{\rm OS}$  and  $T_{\rm HYST}$  values configured by users. The OS output pin can be triggered by the comparator. The mode and polarity of the OS pin are programmable. The low-pass filters that can decrease the noise in complex environments are also incorporated on the  $I^2$ C bus lines.

The SGM459 also has a bus fault timeout function. It will change to the IDLE condition (SDA is in high-impedance mode) and ready to respond a new start command when the holding time for SDA line low exceeds  $t_{\text{TIMEOUT}}$ . The timeout feature will be ineffective under shutdown mode.

#### **Device Functional Modes**

In comparator mode, the OS output acts as a thermostat. The output is activated once the temperature is higher than  $T_{OS}$  limit, and is deactivated once the temperature is lower than  $T_{HYST}$  limit. The OS output in this mode can be used to enable cooling fan, trigger emergency system shutdown and decelerate the speed. In shutdown mode, OS is not reset to initial condition in a comparator mode.

In interrupt mode, exceeding  $T_{OS}$  also activates OS. However, OS will not be reset indefinitely unless the host accesses any register. When exceeding  $T_{OS}$  activated OS and OS reset, only dropping out  $T_{HYST}$  activated OS again. OS will not be reset indefinitely until any register is read by  $I^2C$  interface. Configuring SGM459 to shutdown mode also resets OS output.

The SGM459 is always powered up on some conditions. In comparator mode,  $T_{OS}$  is +80°C,  $T_{HYST}$ 

is +75°C, OS is active low and pointer is "00". When the power supply drops to about 2.6V, the SGM459 is regarded as powered down. The internal registers will reset to default values if the power supply exceeds the rated power-up threshold of 2.6V.

During power-on process, if the SGM459 is disconnected from the  $I^2C$  bus, it will act as an independent thermostat and is in the power-up default state. It is recommended to connect the address pins (A2, A1, A0), SCL and SDA pins together. Pull up a  $10k\Omega$  resistor to  $+V_S$  to reduce noise interference. Each pin described above can be pulled up to high level in isolation through a  $10k\Omega$  resistor.

#### I<sup>2</sup>C Bus Interface

The SGM459 works as a slave on the  $I^2C$  bus, so the SCL line is an input (no clock signal produced from SGM459), and the SDA is a bi-directional serial data line. Based on  $I^2C$  protocol, the SGM459 should have a 7-bit slave address. The four most significant bits "1001" of the slave address are hard-wired inside the SGM459. The last three bits of the address are determined by A0, A1 and A2 pins. Connect these pins to GND to set "0", connect these pins to +V<sub>S</sub> to set "1".

The complete slave address is shown in Table 1.

**Table 1. Complete Slave Address** 

1	0	0	1	A2	A1	A0
MSB						LSB

#### **Digital Temperature Output**

The digital output from each temperature measurement is stored in the read-only temperature register. The temperature register of the SGM459 is configured as a 12-bit, read-only register. The set point register of  $T_{OS}$  or  $T_{HYST}$  is also configured as a 12-bit register, from which temperature data can be read from and written to. Temperature data format is indicated in Table 2. One LSB is equal to  $0.0625^{\circ}$ C. Negative numbers are expressed in binary complement format.

# **DETAILED DESCRIPTION (continued)**

**Table 2. 12-Bit Temperature Data Format** 

Tomporoturo	Digital Temperature Output					
Temperature	Binary	Hex				
+125°C	0111 1101 0000	7D0h				
+25°C	0001 1001 0000	190h				
+0.5°C	0000 0000 1000	008h				
+0.0625°C	0000 0000 0001	001h				
0°C	0000 0000 0000	000h				
-0.0625°C	1111 1111 1111	FFFh				
-0.5°C	1111 1111 1000	FF8h				
-25°C	1110 0111 0000	E70h				
-55°C	1100 1001 0000	C90h				

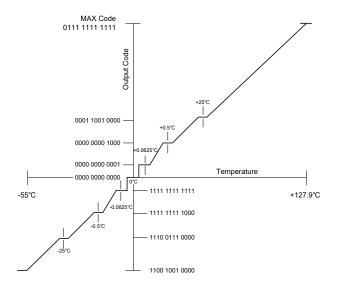


Figure 6. Temperature-to-Digital Transfer Function (Not Linear Scale for Clarity)

#### **Shutdown Mode**

Low power shutdown mode is activated when the mode bit D[0] = 1 in the configuration register. This mode saves power obviously by shutting down the most device circuitry of SGM459. In interrupt mode, if OS is set in advance, OS will reset and be undefined in comparator mode during shutdown. The SCL and SDA communication lines keep active. Changes on the  $\rm I^2C$  bus lines will slightly increase the quiescent power in shutdown mode.  $\rm T_{OS}, \rm T_{HYST}, \rm and configuration$  registers can be read from and written to. The timeout feature will be disabled in shutdown mode of the SGM459.

#### **Fault Queue**

A fault queue (maximum setting can reach 6) is used to avoid error tripping of OS when the SGM459 is in a noisy environment. The fault queue requires consecutive fault measurements in order to trigger the OS pin.

#### **Comparator and Interrupt Modes**

As indicated in Figure 7, the events that trigger OS are the same for both comparator and the interrupt mode. The main difference is that the OS will keep active indefinitely in interrupt mode when it has been set. Complete a read command to any register in the SGM459 to reset OS in interrupt mode.

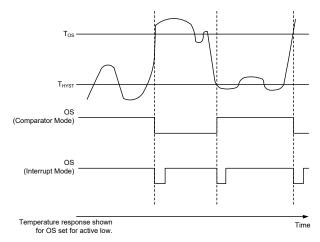


Figure 7. OS Output Temperature Response

#### **OS Output**

The OS output is open-drain and does not require internal pull-up resistor. The open-drain structure can only output low level, so pull-up current must be needed from some external source to achieve a high level, usually a pull-up resistor. Selection of resistor value is mainly determined by the current filling capacity of the pins and communication rate, but in general, the higher the pull-up resistance, the better the performance. This will greatly reduce errors caused by heating inside the SGM459.

## **DETAILED DESCRIPTION (continued)**

#### **OS Polarity**

The OS output polarity can be set to be active high or active low (default mode) by the configuration register. In active low mode, the OS output becomes low when it is activated exactly as indicated in Figure 7. In active high mode, the OS output polarity will be inverted.

For interrupt mode, resets of OS appear only when SGM459 is read or set in shutdown. Otherwise, OS will keep the previous state in any cases.

#### **Internal Register Structure**

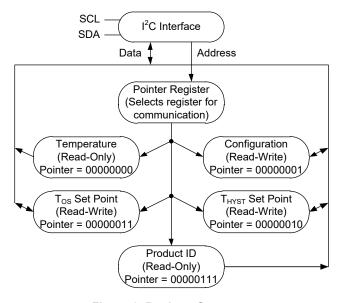


Figure 8. Register Structure

Figure 8 indicates the internal register structure of the SGM459. The device contains four data registers and an extra product ID register that can be selected by the pointer register. Pointer Register section indicates the bits of the pointer register. The power-

up default value of D[2:0] is 000. The pointer register stores the last value it was set to. In interrupt mode, read operation from the SGM459 or setting the SGM459 in shutdown mode sets the OS output to default. Each register can be accessed by read and write operation, except two read-only registers of temperature and the product ID of SGM459.

Address byte and pointer byte are contained when writing to SGM459. When accessing to the configuration register, one data byte is needed. And two data bytes are needed for writing to the  $T_{\rm OS}$  and  $T_{\rm HYST}$  set point registers.

Access to SGM459 registers for data only occurs in two ways: If the pointer latches in the right position (usually the pointer register value is supposed to be '0x00' because temperature is the most frequent data read from the SGM459), then the read command can only contain one address byte, and then retrieve relative number of data bytes. If the pointer requires pointing to other registers, this can be completed by sending an address byte, pointer byte, repeat start, and another address byte to the slave.

The first data byte, which only allows to obtain essential data for a certain temperature condition, is the most significant byte with most significant bit first. For example, when the first four bits of data byte reflect an over-temperature condition, the host processor can act at once to decrease the excessive temperatures. When the read comes to an end, the master will send either acknowledge or no acknowledge to the SGM459 (no acknowledge usually indicates that the master has read its last byte from the slave).

# **REGISTER MAP**

**Pointer Register** 

	BITS	BIT NAME	RESET	DESCRIPTION
	D[7:3]	_	00000	Must be kept "0" (zero).
•	D[2:0]	Register Select Resister	000	Select which registers will be read from or written to.  000 = Temperature Register (R) (Power-Up Default)  001 = Configuration Register (R/W)  010 = T <sub>HYST</sub> Register (R/W)  011 = T <sub>OS</sub> Register (R/W)  111 = Product ID Register

Temperature Register (Address = 00000000)

BITS	BIT NAME	TYPE	DESCRIPTION
D[15:4]	Temperature Data	R	Temperature data. Two's Complement Format. One LSB = 0.0625°C.
D[3:0]	_	R	Undefined.

### **Configuration Register (Address = 00000001)**

Power-up default is with all bits "0".

BITS	BIT NAME	TYPE	DESCRIPTION
D[7]	BUS_FLEX	R/W	0 = Disable leakage blocking circuit for the scenario that $I^2C$ bus voltage is lower than $+V_S$ of the part. The $I^2C$ interface is still functional but $+V_S$ sees leakage when $V_{BUS} < +V_S - 0.3V$ . At below combinations $V_{BUS} = 1.8V$ , $+V_S = 3.3V$ , or $V_{BUS} = 3.3V$ , $+V_S = 5.0V$ , set BUS_FLEX to 1 will remove leakage current with a little increase of power down current.
D[6:5]	RESERVED	R	Product testing bits. Must be kept "0" (zero).
D[4:3]	FAULT_QUEUE[1:0]	R/W	Number of faults are needed to monitor before setting OS output to prevent error tripping from noise. Faults are determined at the end of a conversion. Specified temperature conversion time can be found in the electrical characteristics table.  00 = 1 (Power-up default)  01 = 2  10 = 4  11 = 6
D[2]	OS_POLARITY	R/W	OS is always an open-drain output. 0 = active low 1 = active high
D[1]	CMP_INT	R/W	Comparator/Interrupt mode.  0 = comparator mode  1 = interrupt mode
D[0]	SHUTDOWN	R/W	1 = low power shutdown mode

 $T_{HYST}$  and  $T_{OS}$  Set Point Registers (Address = 00000010 for  $T_{HYST}$  and 00000011 for  $T_{OS}$ )

BITS	BIT NAME	TYPE	DESCRIPTION
D[15:7]	T <sub>HYST</sub> or T <sub>OS</sub> Trip Temperature Data		Power-up default: T <sub>OS</sub> = +80°C (Binary: 01010000000) T <sub>HYST</sub> = +75°C (Binary: 010010110000).
D[6:0]	RESERVED	R	Undefined.

**Product ID Register (Address = 00000111)** 

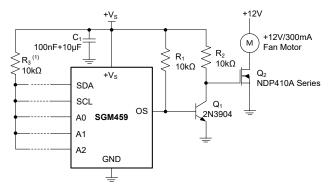
BITS	BIT NAME	RESET	TYPE	DESCRIPTION			
D[7:4]	Product Identification Nibble	1010	R	It is used to identify the product as the SGM459.			
D[3:0]	Die Revision Nibble	0001	R	It is used to identify the die revision level as one.			



#### APPLICATION INFORMATION

# Simple temperature control system, Interface Optional

The SGM459 features wide power supply range, wide temperature range and  $I^2C$  interface. It is ideal for plenty of applications in which thermal stability is critical for performance, such as wireless base stations, data server, laptop, environmental temperature monitoring, etc. In Figure 9 and Figure 10,  $R_3$  is optional but recommended pull-up in standalone mode.



#### NOTE:

1. when two-wired interface is applied, OS polarity should be set for active high and tied to Q<sub>1</sub>'s base directly.

Figure 9. Simple temperature control system, Interface Optional

#### **Design Requirements**

The voltage between  $+V_S$  and GND of the SGM459 has a wide range from 2.7V to 5.5V. For best results, a 100nF bypass capacitor with a 10µF bulk capacitance near  $+V_S$  are recommended as shown in Figure 9. The SGM459 device requires pull-up resistors on the SCL and SDA pins. The recommended value of the pull-up resistors is  $10k\Omega$ .

#### **Detailed Design Procedure**

To acquire the temperature data of the SGM459, the read command of which timing diagram shown in Figure 3 is indispensable. Note that byte 1 is the most significant byte, followed by byte 2, the least significant byte, only allowing reading necessary data to certain temperature condition. For example, if the most significant data byte of the temperature register reflects an over-temperature condition, the host controller could act at once to decrease the temperatures. When the read comes to an end, the master will send either acknowledge or acknowledge to the SGM459 (no acknowledge usually indicates that the master has read its last byte from the slave). Temperature data is two's complement format and one LSB represents 0.0625°C.

#### **System Examples**

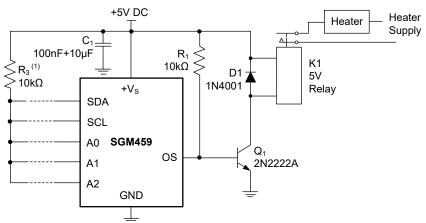


Figure 10. Simple Thermostat, Interface Optional

#### **LAYOUT**

#### **Layout Guidelines**

When using SGM459 for temperature measurement, it is essential to know that the device measures its own die temperature. For the SGM459, the heat path from the outside to the die is the best way for measurement. Due to the good thermal path to the SGM459 die provided by the pins, the SGM459 can accurately acquire the temperature of the PCB it is mounted on. The heat conduction from the plastic package to the SGM459 die will provide a lower efficiency. Vast temperature variations between printed circuit board temperature and ambient temperature cause a small effect on the measured temperature.

The SGM459 can reduce the bus noise through an

integrated low-pass filter on I<sup>2</sup>C bus lines. This noise filter improves the SGM459 anti-noise ability, good layout and routing are still recommended to reduce noise coupling. For example, the I<sup>2</sup>C digital bus trace must be kept a distance from switching power supplies. If the digital lines work in a high-speed data communication mode, there is a necessary cross at right angles between them and the SDA and SCL lines. Overshoot power supply by 0.3V or undershoot GND by 0.3V will affect the normal communication with the SGM459. Although the maximum operate frequency of the serial bus is only 400kHz, the suitable termination within a system with long layout routing or multiple modules on the communication lines should be carefully considered.

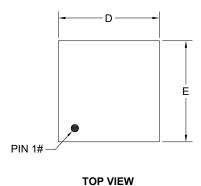
### **REVISION HISTORY**

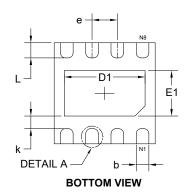
NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

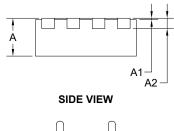
JULY 2025 – REV.A to REV.A.1	Page
Added SGM459TTDE8DG/TR Ordering Information	2
Updated Tape and Reel Information Section	15
Changes from Original (JULY 2021) to REV.A	Page
Changed from product preview to production data	All



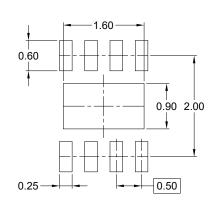
# PACKAGE OUTLINE DIMENSIONS TDFN-2×2-8AL











 $\textbf{RECOMMENDED LAND PATTERN} \hspace{0.1cm} (\textbf{Unit: mm}) \\$ 

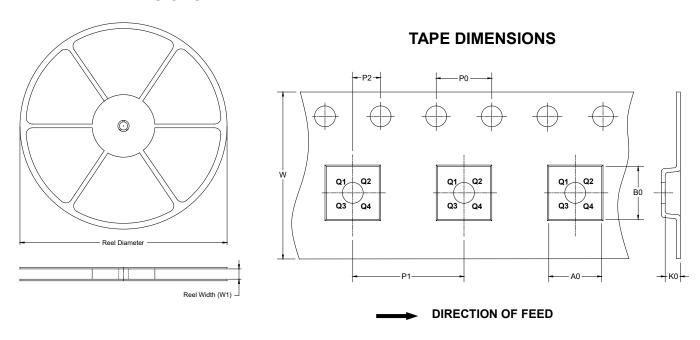
Symbol	Dimensions In Millimeters					
Symbol	MIN	NOM	MAX			
Α	0.700	0.750	0.800			
A1	0.000	-	0.050			
A2	0.203 REF					
b	0.200	0.250	0.300			
D	2.000 BSC					
D1	1.450	1.600 1.700				
E	2.000 BSC					
E1	0.750	0.900	1.000			
k	0.150	0.250	0.350			
е	0.500 BSC					
L	0.200	0 0.300 0.400				

NOTE: This drawing is subject to change without notice.



# TAPE AND REEL INFORMATION

#### **REEL DIMENSIONS**

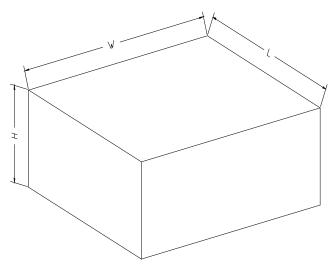


NOTE: The picture is only for reference. Please make the object as the standard.

#### **KEY PARAMETER LIST OF TAPE AND REEL**

Ordering Number Type	Reel Diameter	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P0 (mm)	P1 (mm)	P2 (mm)	W (mm)	Pin1 Quadrant
SGM459TTDE8G/TR	7"	9.5	2.30	2.30	1.10	4.0	4.0	2.0	8.0	Q1
SGM459TTDE8DG/TR	7"	9.5	2.30	2.30	1.10	4.0	4.0	2.0	8.0	Q2

### **CARTON BOX DIMENSIONS**



NOTE: The picture is only for reference. Please make the object as the standard.

# **KEY PARAMETER LIST OF CARTON BOX**

Reel Type	Length (mm)	Width (mm)	Height (mm)	Pizza/Carton
7" (Option)	368	227	224	8
7"	442	410	224	18